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RBW1205G00132-3G

Job Sheet 194160



Part No: RBW1205G00132-3G

Job Qty: 1 pcs

Part Name: Helicopter Servicing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/26/19

Job Tracking No:

Due Date: 4/30/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG RBW1205G00132-3G Rev J IPP Rev A 18.02.13 New issue DP Verify DD/IPP Rev. B 19.02.14 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
95	Small Fab - 1	1 pcs	4/30/19		0.00	1.00	Small Fab - 1		
							Small Fab - 2		DAS
							Small Fab - 3		71
							Small Fab - 4		9-89
							Small Fab - 5		
							Small Fab - 6		19-4-26
							Small Fab - 7		
100	Small Fab - 2 - B4B	1 pcs	4/30/19		0.00	1.00	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		MLL
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
120	QC 15	1 pcs	4/30/19		0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		DAS
							QC 4 - 46		40
							QC 4 - 68		9-89
									JUN 13 2019
130	Packaging 3-1 - Stock - B4B	1 pcs	4/30/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		DAS
							Packaging 3 - 6 - B4B		28
							Packaging 3 - 7 - B4B		9-89
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		

					Packaging 3 - 11 - B4B					
					Packaging 3 - 12 - B4B					
					Packaging 3 - 13 - B4B					
					Packaging 3 - 14 - B4B					
					Packaging 3 - 15 - B4B					
					Packaging 3 - 16 - B4B					
					Packaging 3 - 17 - B4B					
					Packaging 3 - 18 - B4B					
					Packaging 3 - 19 - B4B					
					Packaging 3 - 20 - B4B					
					Packaging 3 - 21 - B4B					
					Packaging 3 - 22 - B4B					
					Packaging 3 - 23 - B4B					
					Packaging 3 - 24 - B4B					
					Packaging 3 - 25 - B4B					
					Packaging 3 - 26 - B4B					
					Packaging 3 - 27 - B4B					
					Packaging 3 - 28 - B4B					
					Packaging 3 - 29 - B4B					
					Packaging 3 - 30 - B4B					
					Packaging 3 - 31 - B4B					
					Packaging 3 - 32 - B4B					
					Packaging 3 - 33 - B4B					
					Packaging 3 - 34 - B4B					
					Packaging 3 - 35 - B4B					
					Packaging 3 - 36 - B4B					
					140 QC 21 - FG	1 pcs	4/30/19	0.00 0.00	QC 21 - FG - 21	
									QC 21 - FG - 70	DAC
									QC 21 - FG - 53	21
										JUN 14 2019

RB-Floor
Right

Part Op 95 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-
 Descriptions: 1610-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard
 RBW1205G00132-3G-9 and RBW1205G00132-3G-11 to RBW1205G00132-3G-19 foam as per DWG. 6-Glue foam to
 case and pack case as per DWG
 100 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
 APP-1610-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard
 RBW1205G00132-3G-9 and RBW1205G00132-3G-11 to RBW1205G00132-3G-19 foam as per DWG. 6-Glue foam to
 case and pack case as per DWG.
 120 - QC4- 100% Inspect kits for completeness
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1610-E	Case	1 Ea (1 ea)	95-Small Fab - 1	S161188
52375K36	Tubing	10 ft (10 ea)	100-Small Fab - 2 - B4B	S057171
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	100-Small Fab - 2 - B4B	S145165
RB41011	Dart Tooling Placard, Aluminum	1 pcs (1 ea)	100-Small Fab - 2 - B4B	S010767
RBW109-3501-08-115	Adapter, Landing Gear Shockstruts Nitrogen Change	1 pcs (1 ea)	100-Small Fab - 2 - B4B	S120827 S176048
RBW1205G00132-3G-11	Location Placard	1 pcs (1 ea)	100-Small Fab - 2 - B4B	S154413
RBW1205G00132-3G-13	Bottom Foam use in case APP-1610-E	1 Ea (1 ea)	100-Small Fab - 2 - B4B	S161192
RBW1205G00132-3G-19	Top Foam use in case APP-1610-E	1 Ea (1 ea)	100-Small Fab - 2 - B4B	S161189
RBW1205G00132-3G-9	Contents Placard	1 pcs (1 ea)	100-Small Fab - 2 - B4B	S154415
RBW1205G00231-3G	Main Rotor Damper Oil Filling Adapter	1 pcs (1 ea)	100-Small Fab - 2 - B4B	S166589
RBW1205G00332-3G	Main Gear Box Oil Draining Hose	1 pcs (1 ea)	100-Small Fab - 2 - B4E	: S189787
RBW7839-2G	IGB & Tail Rotor Gear Box Oil Draining Hose	1 pcs (1 ea)	100-Small Fab - 2 - B4B	S175732
RBWA353A04	Pmc Oil Filling Quick Disconnect	1 pcs (1 ea)	100-Small Fab - 2 - B4B	S154561
RBWAFS482B	Wheel Brake Wrench	2 pcs (2 ea)	100-Small Fab - 2 - B4B	S162388
RBWSTI3045	Nitrogen Tire Inflator	1 pcs (1 ea)	100-Small Fab - 2 - B4B	

S184862

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
95-Small Fab - 1 100-Small Fab - 2 - B4B	APP-1610-E	1	9	0
	52375K36	10	70	0
	97524A032	4	325	0
	RB41011	1	343	0
	RBW109-3501-08-115	1	2	0
	RBW1205G00132-3G-11	1	8	0
	RBW1205G00132-3G-13	1	10	0
	RBW1205G00132-3G-19	1	9	0
	RBW1205G00132-3G-9	1	9	0
	RBW1205G00231-3G	1	5	0
	RBW1205G00332-3G	1	4	0
	RBW7839-2G	1	2	0
	RBWA353A04	1	0	0
	RBWAFS482B	2	15	0
	RBWSTI3045	1	9	0
Part Specifications				
Specifications could not be found.				

Plex 4/26/19 7:47 AM dart.lacelle.linda



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Container No: S175584



Part: RBW1205G00132-3G

Job No: 194160

Serial No/Batch: S175584

Revision: J

Inspector:

Exp Date:

Instructions:

Case

Date: 04/26/19